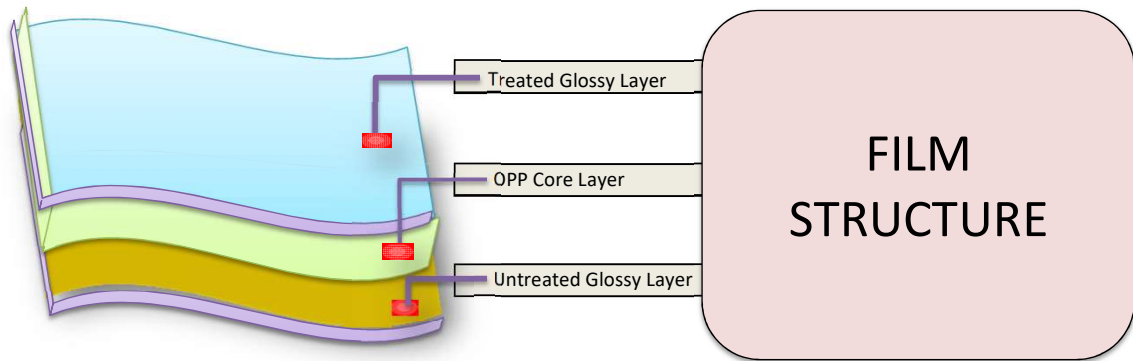


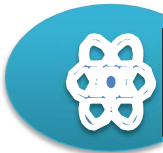
N1-LHBG : Transparent non heat sealable with one side corona treated Low Haze Textile Bags grade BOPP Film.



The big salient feature of SGF BOPP N1-LHBG film



Outstanding flatness
Excellent Clarity



Strong Bond
Excellent anchorage of PS adhesives



Highly Gloss
Excellent transparency



Good surface treatment retention
No back treatment Low Haze



Good mechanical properties

KEY FEATURES:

- *Excellent transparency and high gloss.
- *Excellent anchorage of PS adhesives on treated side .
- * No back treatment
- *Good surface treatment retention.
- * Good mechanical properties.
- * Good dimensional stability.

APPLICATIONS:

- * Textile bags.
- * Manual wrapping Ream / Sheets.

PROPERTIES		TEST METHOD (ASTM)	UNIT	TECHNICAL DATA					
THICKNESS		Internal	Micron	21	23	25	37	45	50
			(Gauge)	84	92	100	148	180	200
FILM DENSITY		D-1505	gm/cc	0.91	0.91	0.91	0.91	0.91	0.91
GRAMMAGE		Internal	gm/m ²	19.1	20.9	22.8	33.7	41.0	45.5
YIELD		Internal	m ² /kg	52.3	47.8	44.0	29.7	24.4	22.0
TREATMENT LEVEL		D-2578	dy/cm	38					
HAZE		D-1003	%	< 1.2					
GLOSS (AT 45 °)		D-2457	%	95					
COEFF OF FRICTION	Dynamic	D-1894	-	0.35- 0.45					
TENSILE STRENGTH AT BREAK	MD*	D-882	kgf/cm ²	1300					
	TD*			2800					
MODULUS OF ELASTICITY	MD*	D-882	kgf/cm ²	18000					
	TD*			30000					
ELONGATION AT BREAK	MD*	D-882	%	160 - 190					
	TD*			50 - 80					
LINEAR SHRINKAGE (at 120°C/5 mins)	MD*	D-1204	%	< 4.5					
	TD*			< 2.5					

Note: MD – Machine Direction, TD – Transverse Direction

STORAGE & HANDLING

SGFBOPPTM does not require special storage conditions. It is recommended to storage below 30°C in order to avoid any deterioration of the film surface properties. It is advisable to use the material on FIFO basis. The film should be kept at anperating environment for 24 hours before processing. SGFBOPPTM is best suitable for use within 6 months from date of dispatch.

DISCLAIMER

It is the responsibility of our customers to determine that their use of our products is safe, lawful, and technically suitable in their intended applications. The technical data sheets are provided for discussion purposes only. The customer may not rely on the data provided for any manufacturing purpose. The values provided in the technical data sheet represent typical values based on the best of our knowledge as of the date when the data was compiled. The data is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability/compatibility in all respects. SGF provides no warranty and accepts no liability for any loss or fitness of the product for any

*TDS issued on 01-06-2023. All previous version of this grade are invalid.

SGFBOPP FILMS Manufacturing Facilities in India SURYA GLOBAL FLEXIFILIMS Pvt.Ltd, A-119/1,Sector-29 Yamuna Expressway Industrial Development authority Gautam Buddha Nagar, Uttar pradesh-203201,